

## TECHNICAL DATA

### 2.5-layer seam sealing tape

ITEM CODE	XT-368D	XT-3681D	XT-3981C	XT-3161E	XT-3162E	XT-3163E	XT-3165E	XT-3167E	XT-3262E	XT-3233D
<b>PRODUCTS OVERVIEW</b>										
<b>Application</b>	A special tape for tent with PVC,Vinyl,or polyurethane coated 2L materials		The customizable Seam Tape options allow you to print colors, patterns, or logos to match your designs without compromising the performance and integrity of your products.							
<b>Certificate</b>			REACH	REACH	REACH	REACH	REACH	REACH	REACH	REACH
<b>Color</b>	Dark Green	Verdure								
<b>Standard Width</b>	20mm	20mm	20mm/18mm	20mm/18mm	20mm/18mm	20mm/18mm	20mm/18mm	20mm/18mm	20mm/18mm	20mm/18mm
<b>THERMAL &amp; PHYSICAL PROPERTIES</b>										
<b>Composition</b>	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane
<b>Total Gauge</b>	150µm (.0059")	150µm (.0059")	100µm (.0039")	100µm (.0039")	100µm (.0039")	100µm (.0039")	100µm (.0039")	100µm (.0039")	100µm (.0039")	65µm(.0025")
<b>Total Weight</b>	187±10g/m <sup>2</sup>	187±10g/m <sup>2</sup>	125±10g/m <sup>2</sup>	125±10g/m <sup>2</sup>	125±10g/m <sup>2</sup>	125±10g/m <sup>2</sup>	125±10g/m <sup>2</sup>	125±10g/m <sup>2</sup>	125±10g/m <sup>2</sup>	85±10g/m <sup>2</sup>
<b>Softening point</b>	90°C (194°F)	90°C (194°F)	130°C (266°F)	90°C (194°F)	90°C (194°F)	90°C (194°F)	90°C (194°F)	90°C (194°F)	90°C (194°F)	90°C (194°F)
<b>Wash Durability</b>	up to 40°C	up to 40°C	up to 60°C	up to 40°C	up to 40°C	up to 40°C	up to 40°C	up to 40°C	up to 40°C	up to 60°C
<b>RECOMMENDED BONDING CONDITIONS: HOT AIR SEAM SEALING MACHINE</b>										
<b>Temperature</b>	550°C-580°C	550°C-580°C	550°C-580°C	550°C-580°C	550°C-580°C	550°C-580°C	550°C-580°C	550°C-580°C	550°C-580°C	550°C-580°C
<b>Time</b>	15-18m/min	15-18m/min	15-18m/min	15-18m/min	15-18m/min	15-18m/min	15-18m/min	15-18m/min	15-18m/min	15-18m/min
<b>Pressure</b>	1.47bar-2.45bar	1.47bar-2.45bar	1.47bar-2.45bar	1.47bar-2.45bar	1.47bar-2.45bar	1.47bar-2.45bar	1.47bar-2.45bar	1.47bar-2.45bar	1.47bar-2.45bar	1.47bar-2.45bar

1.Custom color and print capabilities.

2.Products may be stocked in various width or can be slit to requested widths.

3.Recommended bonding conditions will vary between machinery,fabrics ans applications.



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